

REVISIONS		
MICRO-FILMED	ZONE	LTR
DESCRIPTION		
DATE APPROVED		

REDUCED PRINT

FILE COPY

LOCAL Specs. (REF)

DRAFTING PRACTICE

SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the part(s) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

		DRAWING PRACTICE		LOCAL Specs. (Ref)	
		SURFACE TEXTURE			
		SCREW THREADS			
		GENERAL SPECIFICATIONS		SPEC. SUMMARY	
		 Quality Control Division Division of Standard Motor Corporation Manufacturing Operations			
		TITLE			
		CRIMPER-POWER TURBINE ROTOR INNER NUT			
		MODEL (FIRST USED)		APPLICATION See Separate Parts List	
		SIZE CODE IDENT		DWG. No.	
		D 73342		6897423	
		SCALE 2 / 1		SHEET 2	
UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE	
TOL. ON ANGLES ± 10		DRAWN A.S. HANPER/CLIA		77-6-9	
TOL. ON 3 PLACE DECIMALS $\pm .010$		CHECKED J. BECKER		78-2-16	
TOL. ON 2 PLACE DECIMALS $\pm .02$		CHF. DR. Jm Felt		78-2-16	
MATERIAL		MATERIAL			
SEE ITEM		SEE ITEM			
HEAT TREAT. AND HARDNESS		REVIEW APPROVAL			
SEE ITEM					
SURFACE TREAT.		INSPECTION			
NOTED					

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